

VARMIG

201-i LCD PULSE

RELIABLE AND EFFICIENT PARTNER, EVEN
FOR THE MOST DEMANDING FIELD AND
WORKSHOP USE



MIG/MAG



ELECTRODE
WELDING



lift TIG



**SETUP GUIDE FOR
WELDING PARAMETERS**



LIGHTWEIGHT



MULTIFUNCTIONAL

Material	Welding process	Welding wire diameter	Gas
Steel	MIG/MAG	0.8 - 0.9 - 1.0	100 % CO ₂
		0.8 - 0.9 - 1.0 0.9	82 % Ar + 18 % CO ₂ flux core wire
Stainless steel	Pulse / Double pulse	0.8 - 0.9 - 1.0	82 % Ar + 18 % CO ₂
		0.8 - 0.9 - 1.0	82 % Ar + 18 % CO ₂
		0.8 - 0.9 - 1.0	97,5 % Ar + 2,5 CO ₂
		0.9 - 1.0 - 1.2	100 % Ar
		0.9 - 1.0 - 1.2	100 % Ar
Steel	MMA	0.8 - 0.9 - 1.0	100 % Ar
Stainless steel		Ø2.5 - Ø5.0	/
Steel	LIFT TIG	/	100 % Ar
Stainless steel			

available with
**SINGLE & DOUBLE
PULSE**
process





LCD SCREEN

Bigger and brighter screen allows more accurate monitoring of welding settings and quick checking of parameters during welding.

SMART ASSISTANCE

When setting parameters, the VARMIG welding machine automatically suggests parameters based on the welded material thickness

EASY ARC LENGTH CONTROL

Helps to maintain the proper arc length effectively to achieve a stable welding process.

- 2T OR 4T WELDING SETUP
- ADJUSTABLE GAS POST FLOW
- EASY CORRECTION OF THE WELDING VOLTAGE



Single Pulse MIG



Double Pulse MIG



MMA



CO₂



Ar + CO₂ mixed



Flux cored



LIFT TIG

Model		VARMIG 201-i LCD Pulse		
Welding method		MIG / MAG	MMA	liftTIG
Welding current range		30 - 200 A	10 - 200 A	10 - 200 A
Duty Cycle (ED / 40 °C)	30 %	200 A	200 A	200 A
	60 %	141 A	141 A	141 A
	100 %	110 A	110 A	110 A
Wire diameter (Ø)		0.8 - 0.9 - 1.0 - 1.2 mm	/	/
Electrode Diameter (Ø)		/	2.5 - 5.0 mm	/
Wire spool		1kg, 5kg	/	/
Net weight		13 kg	13 kg	13 kg
Connection voltage		230 V	230 V	230 V

ACCESSORIES



GROUND CABLE WITH CLAMP 3 m



WELDING CABLE WITH ELECTRODE HOLDER 3 m



TORCH 3m + CONSUMABLE PARTS



REDUCTION VALVE (mini Ar / CO₂) + GAS PIPE 1.5 m



V and U-GROOVE WHEELS 0.8 - 1.0



TORCH FOR liftTIG WELDING